RESTRICTED

The information given in this document is not to be communicated, either directly or indirectly, to the Press or to any person not authorized to receive it.

SMALL ARMS TRAINING.
VOLUME I, PAMPHLET No. 4.
BREN LMG.
AMENDMENT No. 2.

1. Page 5.
   General Notes: Add new para. as follows:—
   "ASSOCIATED STORES"
   14. The complete associated stores, which are normally carried in the holdall, will be with the LMG at all times; on occasions it may also be necessary for the tripod to accompany the section. Circumstances may arise when the holdall will not be the most convenient method of carrying the stores. On such occasions the section commander will arrange the distribution for carriage of the items, to suit the requirements envisaged.
   When in action, when action is anticipated and at such times as it is not convenient for the wallet to be carried in the holdall, it will be in the possession of No. 1.
   When the holdall is carried, it will be the responsibility of No. 2, whilst the carriage of the tripod, when required, will be arranged within the section."

   Lesson 1, para. 1, sub-para. i. After line 16 add new note—
   "It is essential that ammunition be cleaned before being filled into magazines. Oil or grease on the rounds will prevent the cartridge case from being effectively sealed in the chamber, thus allowing gases to escape past the cartridge case and strike the face of the breech block. (See also Lesson 6, NOTE (C), Erosion of breech block.)"

   (a) Lesson 1, para. 3, sub-para. ii. After heading add new sub, sub-para.—
   "Open the ejection opening cover, ensuring that the catch is engaged in the opened position."
   (b) At foot of page add NOTE—
   "*NOTE.—Instances of explosions, resulting from failure to ensure the opening of the ejection cover, have been reported."
Lesson 3. Instructor's Notes—Stores. **Delete "combination tool" and substitute "holdall."**

Lesson 5. Instructor's Notes—Stores. **Delete "combination tool" and substitute "holdall."**

Lesson 6. Paras. 1 and 2. **Delete and substitute** new paras—

"1. Holdall (see Plate).
   (i) Explain that the holdall is designed as a substitute for the chest as a convenient means of carrying the associated stores.
   (ii) Teach the contents and method of packing—
      Inside—
      Barrel, spare.
      Rod, cleaning, cylinder (Mk I or Mk II).
      Outside—
      Bottom pocket (A)—Cans, oil, (Mk III).
      Centre pocket (B)—Wallet, filled.
      Top left pocket (C)—Breech block, spare.
      Top centre pocket (D)—Mop, cylinder, cleaning (Mk I or Mk II).
      Brush, wire, cylinder, cleaning (Mk I or Mk II).
      Pullthrough—single.
      Top left pocket (E)—Grease, graphited (contained in oil bottle, brass or bakelite).
   (iii) See General Notes, para. 14.

2. Wallet.
   (i) Explain that the wallet contains those stores which are likely to be required immediately by the No. 1. It will always be with the gun. (See General Notes, para. 14).
   (ii) Teach the contents—
      Tools, combination (Mk I).
      Bottles, oil (Mk IV).
      Pullthrough—double.
      Cans, oil (MG Mk III).
      Boxes, small parts, No. 4 (Mk. I)."

7. Insert **attached Plate to face page 22.**
Lesson 6, para. 4, line 10. After "Face of breech block."
add following detail—
"— Care must be taken to ensure that this portion is dry, as
oil on being heated by firing will rapidly cause corrosion."

Lesson 6, para. 6. After line 16 add new sub-para.—
"It must be ensured that all deposits of corrosive elements are
removed from the face of the breech block—the most effective way
to do this is to wash with boiling water. After washing, the breech
block must be thoroughly dried and cooled before being finally
oiled."

Lesson 8. Instructor’s Notes—Stores. Delete "wallet" and
substitute "holdall."

Lesson 12. Instructor’s Notes—Stores. Delete "", after
"on" and substitute the following—"and holdall."

Chapter IV, Section Handling. Para. 5. Under heading
"No. 2 Bren"—
(a) Line 1—Delete "63." and substitute "72."
(b) As line 7 add "Holdall."

Lesson 15. Instructor’s Notes—Stores, sub-para. 1, line 1.
Delete "wallet" and substitute "holdall."

Tests of Elementary Training, column 1—Name of Test and
stores—
(a) Under No. 4.
Delete "Wallet" and substitute "Holdall."
(b) Under No. 5.
Delete "Wallet."

Prepared by the General Staff and issued under the direction
of the Commander-in-Chief, Headquarters, Australian Military
Forces.