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**SMALL ARMS TRAINING.
VOLUME I, PAMPHLET No. 4.**

BREN LMG.

AMENDMENT No. 2.

1. Page 5.

General Notes: *Add* new para. as follows:—

" ASSOCIATED STORES

14. The complete associated stores, which are normally carried in the holdall, will be with the LMG at all times: on occasions it may also be necessary for the tripod to accompany the section.

Circumstances may arise when the holdall will not be the most convenient method of carrying the stores. On such occasions the section commander will arrange the distribution for carriage of the items, to suit the requirements envisaged.

When in action, when action is anticipated and at such times as it is not convenient for the wallet to be carried in the holdall, it will be in the possession of No. 1.

When the holdall is carried, it will be the responsibility of No. 2, whilst the carriage of the tripod, when required, will be arranged within the section."

Amdt. 2

Jan., 1945

2. Page 7.

Lesson 1, para. 1, sub-para. i. *After* line 16 *add* new note—

"It is essential that ammunition be cleaned before being filled into magazines. Oil or grease on the rounds will prevent the cartridge case from being effectively sealed in the chamber, thus allowing gases to escape past the cartridge case and strike the face of the breech block. (See also Lesson 6, NOTE (C), Erosion of breech block.)"

Amdt. 2

Jan., 1945

3. Page 9.

(a) Lesson 1, para. 3, sub-para. ii. *After* heading *add* new sub, sub-para.—

"Open the ejection opening cover, ensuring that the catch is engaged in the opened position.*"

Amdt. 2

Jan., 1945

(b) At foot of page *add* NOTE—

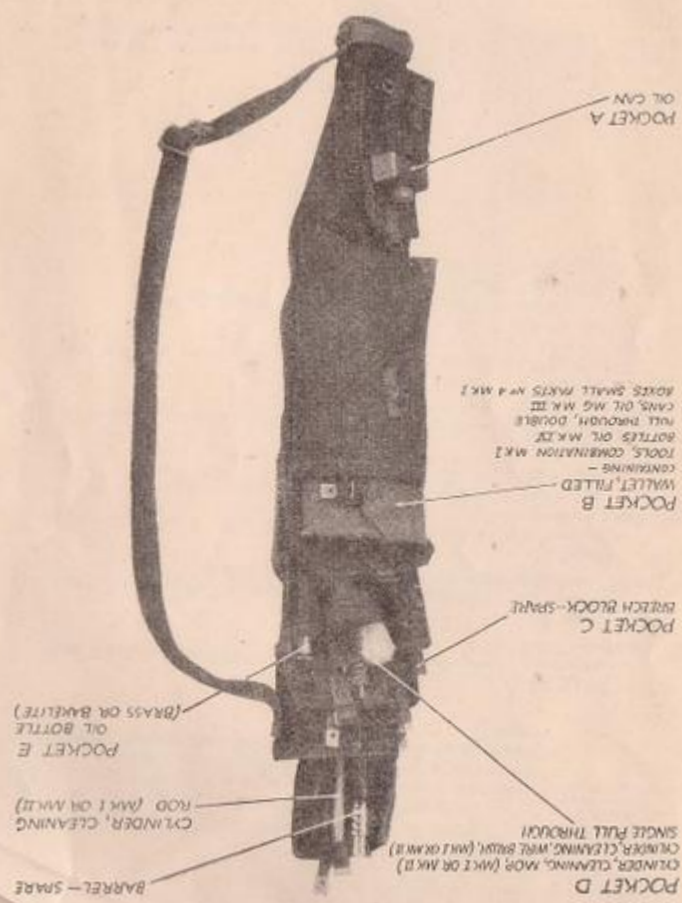
"* NOTE.—Instances of explosions, resulting from failure to ensure the opening of the ejection cover, have been reported."

Amdt. 2

Jan., 1945

Amdt. 2
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4. Page 14.
Lesson 3. Instructor's Notes—Stores. *Delete* "combination tool" and *substitute* "holdall."
5. Page 19.
Lesson 5. Instructor's Notes—Stores. *Delete* "combination tool" and *substitute* "holdall."
6. Page 22.
Lesson 6. Paras. 1 and 2. *Delete and substitute new paras—*
 - "1. Holdall (*see* Plate).
 - (i) Explain that the holdall is designed as a substitute for the chest as a convenient means of carrying the associated stores.
 - (ii) Teach the contents and method of packing—
 - Inside—
 - Barrel, spare.
 - Rod, cleaning, cylinder (Mk I or Mk II).
 - Outside—
 - Bottom pocket (A)—Cans, oil, (Mk III).
 - Centre pocket (B)—Wallet, filled.
 - Top left pocket (C)—Breech block, spare.
 - Top centre pocket (D)—Mop, cylinder, cleaning (Mk I or Mk II).
 - Brush, wire, cylinder, cleaning (Mk I or Mk II).
 - Pullthrough—single.
 - Top left pocket (E)—Grease, graphited (contained in oil bottle, brass or bakelite).
 - (iii) See General Notes, para. 14.
 2. Wallet.
 - (i) Explain that the wallet contains those stores which are likely to be required immediately by the No. 1. It will always be with the gun. (*See* General Notes, para. 14).
 - (ii) Teach the contents—
 - Tools, combination (Mk I).
 - Bottles, oil (Mk IV).
 - Pullthrough—double.
 - Cans, oil (MG Mk III).
 - Boxes, small parts, No. 4 (Mk. I)."
7. Insert attached Plate to face page 22.



POCKET A
OIL CAN

POCKET B
WALLETT, FILLED
- CONTAINING -
TOOLS, COMBINATION MK.I
BOTTLES OIL MK.IV
FULL PROUGH, DOUBLE
CANS, OIL MG MK.III
BOXES SMALL PARTS NO 4 MK.I

POCKET C
BRUSH BLOCK - SPARE

POCKET D
CYLINDER, CLEANING, MOP (MKT OR MK II)
CYLINDER, CLEANING, WIRE BRUSH (MKT OR MK II)
SINGLE FULL THROUGH

POCKET E
OIL BOTTLE
(BRASS OR BAKELITE)

BARREL - SPARE
CYLINDER, CLEANING (MKT OR MK.II)
ROD (MKT OR MK.II)

8. Page 25.

Lesson 6, para. 4, line 10. *After* "Face of breech block." *add* following detail—

"—Care must be taken to ensure that this portion is dry, as oil on being heated by firing will rapidly cause corrosion."

Amdt. 2

Jan., 1945

9. Page 26.

Lesson 6, para. 6. *After* line 16 *add* new sub-para.—

Amdt. 2

Jan., 1945

"It must be ensured that all deposits of corrosive elements are removed from the face of the breech block—the most effective way to do this is to wash with boiling water. After washing, the breech block must be thoroughly dried and cooled before being finally oiled."

10. Page 32.

Lesson 8. Instructor's Notes—Stores. *Delete* "wallet" and *substitute* "holdall."

11. Page 41.

Lesson 12. Instructor's Notes—Stores. *Delete* "." after "on" and *substitute* the following—"and holdall."

12. Page 51.

Chapter IV, Section Handling. Para. 5. Under heading "No. 2 Bren"—

(a) Line 1—*Delete* "63" and *substitute* "72."

(b) As line 7 *add* "Holdall."

13. Page 53.

Lesson 15. Instructor's Notes—Stores, sub-para. i, line 1. *Delete* "wallet" and *substitute* "holdall."

14. Page 57.

Tests of Elementary Training, column 1—Name of Test and stores—

(a) Under No. 4.

Delete "Wallet" and *substitute* "Holdall."

(b) Under No. 5.

Delete "Wallet."

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